

Ultramid® A 3WG7 BK00564

Polyamide 66

BASF Corporation

Product Description

Ultramid A3WG7 BK00564 is a 35% glass fiber reinforced, pigmented black and heat resistance injection molding PA66 grade for machinery for industrial items.

General

Material Status	• Commercial: Active		
Availability	• North America		
Filler / Reinforcement	• Glass Fabric Reinforcement, 35% Filler by Weight		
Additive	• Heat Stabilizer		
Features	• Good Dimensional Stability • Good Flow	• Good Thermal Aging Resistance • Heat Stabilized	• High Heat Resistance • Oil Resistant
Uses	• Automotive Applications • Fuel Lines	• Gears • Housings	• Industrial Applications • Valves/Valve Parts
RoHS Compliance	• RoHS Compliant		
Appearance	• Black		
Forms	• Pellets		
Processing Method	• Injection Molding		

Physical	Nominal Value	Unit	Test Method
Density	1410	kg/m ³	ISO 1183 ²
Water Absorption			ISO 62 ²
Saturation	5.0	%	
Equilibrium	1.6	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile modulus	10700	MPa	ISO 527-2 ²
Tensile Stress (Break)	192	MPa	ISO 527-2 ²
Tensile Strain (Break)	2.5	%	ISO 527-2 ²
Impact	Nominal Value	Unit	Test Method
Charpy notched impact strength (23°C)	10.0	kJ/m ²	ISO 179/1eA ²
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa)	250	°C	ISO 75-2 ²
Melting Temperature (DSC)	260	°C	ISO 3146
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	2.0 to 4.0	hr	
Suggested Max Moisture	0.12	%	
Processing (Melt) Temp	280 to 305	°C	
Mold Temperature	80.0 to 90.0	°C	
Injection Pressure	3.50 to 12.5	MPa	
Injection Rate		Fast	

Notes

¹ Typical properties: these are not to be construed as specifications.

² Tested in accordance with ISO 10350. 23°C/50%r.h. unless otherwise noted.

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如需要更多物性资料请查阅 www.kedisujiao.com

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